

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently amended) A method of binding pages of a volume, the method including the steps of:

conveying a plurality of uniformly sized pre-printed pages along a path past a glue dispenser, said pages being conveyed along said path as individual sheets;

dispensing adhesive from said glue dispenser onto at least some of the pages along at least one line substantially transverse to the path;

conveying the pages as individual sheets along the path from the glue dispenser to a support;

placing the pages one above another to form a stack on a support;

ensuring alignment of the pages;

adjusting the position of the support vertically so as to present a top page of the stack at a preset level; and

pressing at least a portion of the pages on the support so as to compress the adhesive so as to adhere the pages together;

wherein the support has a lowermost corner and a vibrator operatively connected to said lowermost corner, and wherein said step of ensuring alignment of the pages includes vibrating the support using said vibrator to align the pages at said lowermost corner of the support.

2. (original) The method of claim 1 wherein the step of said at least some of the pages having adhesive applied along at least one line substantially transverse to the path includes the dispenser applying adhesive to opposing faces of at least some of the pages along at least one line substantially transverse to said path.